

LAPRENE® 831000804 NEUTRO - SEBS

Physical properties	Value	Unit	Test Standard
Density	70.2	lb/ft ³	ISO 1183
Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100% strain	189	psi	ISO 37
Tensile stress at 300%, perpendicular	290	psi	ISO 37
Compression Set under constant strain at 70 °C, 24h	78	%	ISO 815
Tensile strain at break (TPE)	863	%	ISO 37
Tensile stress at break (TPE)	972	psi	ISO 37
Shore A hardness-TPE, 3s	53	-	ISO 868
Tear strength	131	lb/in	ISO 34-1
Tensile set (elastomers)	8	%	ASTM D412

Typical injection moulding processing conditions

Temperature	Value	Unit
Zone1 temperature	329 - 347	°F
Zone2 temperature	347 - 365	°F
Zone3 temperature	356 - 374	°F
Nozzle temperature	365 - 383	°F
Mold temperature	68 - 104	°F

Other text information
Pre-drying

Drying not necessary

Longer pre-drying times/storage

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.